



90-3071

| Bild-Nr Fig Fig Fig Bild nr | ET-Nr Part-No No. de Piece No. de Pieza No. del Pezzo Detalj nr | Stückzahl Qty Qte Ctd Qta Antal | | Gegenstand Description Designation Descripcion Designazione Benaemning |
|-----------------------------------------|--------------------------------------------------------------------------------|------------------------------------------------|-----------------------------------------------|---------------------------------------------------------------------------------------|
| 00 | 515 526 40 | 1 | Halbblock Lenkung, kpl. Lenkgehäuse | Semi-integral power steering Steering housing |
| 01 | | 1 | Sicherungsring | Retaining ring |
| 02 | 989 489 00 | 1 | Wellendichtring | Shaft seal |
| 05 | 473 263 12 | 1 | Lenkgehäuse | Steering housing |
| 06 | 339 985 99 | 3 | Dichtring | Sealing ring |
| 07 | 349 984 99 | 3 | Verschlußschraube Ventilgehäuse | Screw plug Valve housing |
| 17 | | 4 | Scheibe | Washer |
| 18 | 477 043 12 | 4 | Sechskantschraube | Hexagon screw |
| 29.1 | 423 598 12 | 1 | Ventileinsatz | Valve insert |
| 30 | | 1 | O-Ring | O-ring |
| 31 | | 1 | Siebfilter | Sreen filter |
| 268 | | 1 | Ventilgehäuse | Valve housing |
| | | 1 | Ventilgehäuse | Valve housing |
| 48 | | 1 | Ventilbuchse | Valve sleeve |
| 270 | | 1 | O-Ring | O-ring |
| 278 | | 1 | Nachsaugventil | Replenish. valve |
| | | 1 | Dichtring | Sealing ring |
| | | 1 | Kugel | Ball |
| | | 1 | Verschlußschraube | Screw plug |
| | | 1 | Druckfeder Gehäusedeckel | Compr. spring Housing cover |
| 20 | | 1 | O-Ring | O-ring |
| 21 | | 1 | Gehäusedeckel | Housing cover |
| 22 | | 3 | Scheibe | Washer |
| 23 | | 3 | Sechskantschraube | Hexagon screw |
| 24 | | 1 | Dichtmutter | Sealing nut |
| 25 | | 1 | Dichtring | Sealing ring |
| 26 | | 1 | Verschlußschraube Ventilgehäuse | Screw plug Valve housing |
| 29 | | 1 | Ventileinsatz | Valve insert |
| 30 | | 1 | O-Ring | O-ring |
| 31 | | 1 | Siebfilter | Screen filter |
| 41.1 | | 1 | Scheibe | Washer |
| 80 | | 1 | O-Ring | O-ring |
| 81 | | 2 | Zylinderschraube | Cap screw |
| 82 | | 1 | Zwischenflansch | Intermed. flange |
| 83 | | 1 | O-Ring | O-ring |
| 84 | | 1 | Dichtring | Sealing ring |

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|-----------------------------------------|---------------------------------------------------------------|------------------------------------------------|-----------------------|---------------------------------------------------------------------------------------|
| 84.1 | | 1 | O-Ring | O-ring |
| 85 | | 1 | Zentrierring | Centering ring |
| 86 | | 1 | Ventilgehäuse | Valve housing |
| | | 1 | Ventilgehäuse | Valve housing |
| 48 | | 1 | Ventilbuchse | Valve sleeve |
| 278 | | 1 | Nachsaugventil | Replenish. valve |
| | | 1 | Dichtring | Sealing ring |
| | | 1 | Kugel | Ball |
| | | 1 | Verschlußschraube | Screw plug |
| | | 1 | Druckfeder | Compr. spring |
| | | | Lenkspindel | Steering shaft |
| 40 | | 1 | Schnecke | Worm |
| 40 | | 1 | Lenkmutter | Steering nut |
| 56 | | 1 | Kugelsatz | Ball set |
| 57 | | 2 | Umlaufhalbrohr | Recir. half tube |
| 58 | | 1 | Abdeckung | Cover |
| 41 | | 16 | Tellerfeder | Cup spring |
| 42 | | 2 | Anlaufscheibe | Thrust washer |
| 43 | | 2 | Ax. Nadelkäfig | Ax. needle cage |
| 49 | | 4 | Scheibe | Washer |
| 51 | | 2 | Sicherungsring | Retaining ring |
| | | | Segmentwelle | Sector shaft |
| 60 | | 1 | Segmentwelle | Sector shaft |
| 61 | | 1 | Scheibe | Washer |
| 62 | | 1 | Stellschraube | Adjusting screw |
| 63 | | 1 | Sicherungsring | Retaining ring |
| 67 | | 1 | Kronenmutter | Castle nut |
| | | | Kleinteile | Small comp. |
| 65 | | 1 | Staubdichtung | Dust seal |
| 97 | | 4 | Sechskantschraube | Hexagon screw |
| 117 | | 4 | Dichtring | Sealing ring |
| 118 | | 4 | Verschlußschraube | Screw plug |
| | | | Losteile | Loose parts |
| 68 | | 1 | Splint | Split pin |
| 89 | 472 559 12 | 1 | Winkelgetriebe | Angular gear |
| 90 | | 1 | Kreuzscheibe | Cross disc |
| 95 | | 1 | Zwischenflansch | Intermed. flange |
| 103 | | 1 | Lagerbuchse | Bearing bush |
| 103.1 | | 1 | Ausgl.-Scheibe | Shim |
| 103.2 | 342 640 99 | 1 | Sicherungsring | Retaining ring |
| 111 | 511 510 98 | 1 | O-Ring | O-ring |

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|-----------------------------------------|----------------------------------------------------------------|------------------------------------------------|------------------------------------|---------------------------------------------------------------------------------------|
| 143 | | 8 | Mitnehmer | Driver |
| 144 | | 1 | Distanzscheibe | Spacing washer |
| 145 | | 8 | Mitnehmer | Driver |
| 146 | | 2 | Einstellring | Adjusting ring |
| 147 | | 16 | Mitnehmer | Driver |
| 148 | | 1 | Mitnehmer | Driver |
| 149 | | 1 | Stützring | Support ring |
| 152 | | 2 | Zapfenschraube | Shank screw |
| 153 | | 2 | Usitring | Usit ring |
| 154 | | 1 | Sicherungsring | Retaining ring |
| - | 979 405 73 | 1 | Dichtsatz, kpl. | Sealing kit, cpl.. |
| - | 979 406 73 | 1 | Kleinteilsatz | Small comp. set |
| 301 | 440 548 12 | 1 | Gehäuse | Housing |
| 302 | | 1 | Nadelhülse | Needle sleeve |
| 304 | 431 436 73 | 1 | Scheibensatz | Washer set |
| 306 | | 1 | Kegelradsatz | Bevel gear set |
| 308 | | 1 | O-Ring | O-ring |
| 309 | | 1 | Wellendichtring | Shaft seal |
| 310 | | 1 | Wellendichtring | Shaft seal |
| 311 | 342 637 99 | 1 | Sicherungsring | Circlip |
| 312 | | 1 | Stellschraube | Adjusting screw |
| 313 | | 1 | Nutmutter | Groove nut |
| 314 | | 1 | Staubdichtung | Dust seal |
| 330 | | 1 | Ausgleichsscheibe | Shim set |
| - | | 1 | Ausgleichsscheibe, s=0,05mm | Shim |
| - | | 1 | Ausgleichsscheibe, s=0,1mm | Shim |
| - | | 1 | Ausgleichsscheibe, s=0,12mm | Shim |
| - | | 1 | Ausgleichsscheibe, s=0,15mm | Shim |
| - | | 1 | Ausgleichsscheibe, s=0,2mm | Shim |
| 331 | | 1 | Kegelradsatz | Bevel wheel set |
| 332 | 360 446 99 | 1 | Kugellager | Ball bearing |
| 333 | 082 876 | 1 | O-Ring | O-ring |
| 342 | | 1 | Sicherungsring | Circlip |
| 343 | 360 445 99 | 1 | Kugellager | Ball bearing |
| 344 | | 2 | Ausgleichsscheibe | Shim set |
| - | | 1 | Ausgleichsscheibe, s=0,6mm | Shim |
| - | | 1 | Ausgleichsscheibe, s=0,7mm | Shim |
| - | | 1 | Ausgleichsscheibe, s=0,8mm | Shim |
| - | | 1 | Ausgleichsscheibe, s=0,9mm | Shim |
| 345 | 342 525 99 | 1 | Sicherungsring | Circlip |
| 346 | | 1 | Zentrierring | Eccentric ring |

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|-------------------------------------------------------|---------------------------------------------------------------------------------------|-------------------------------------------------------|----------|----------------------------------------------------------------------------------------------|
| 347 | 971 042 | 1 | O-Ring | O-ring |
| 350 | | 2 | Scheibe | Washer |
| 352 | 308 846 99 | 2 | Schraube | Bolt |

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